



Tools required  
 Electric hand drill  
 1/4" drill bit  
 11/32" drill bit  
 5/16"-18 tap  
 3/16" allen wrench  
 1/2" wrench  
 2 C-clamps

Installation steps  
 Remove rear tube mount  
 Clamp skid plate in location to the crossmember  
 Drill and tap 4 holes 5/16"-18 in the front of the skid plate  
 Put 4 5/16" flat head bolts in just snugged up  
 Remove c-clamps  
 Tighten or loosen 5/16"-18 flat head bolts until the skid is flat  
 Hold the rear tube mount up and mark the width between the  
 frame rail protectors that were installed with your Clayton  
 long arm sub-frame  
 Cut rear tube mount where your marks are  
 Bolt rear tube mount in using the two center holes  
 Weld both sides of the tube in  
 Drill the remaining two outside holes with a 11/32" drill  
 Install last two bolts  
 Tighten all eight bolts