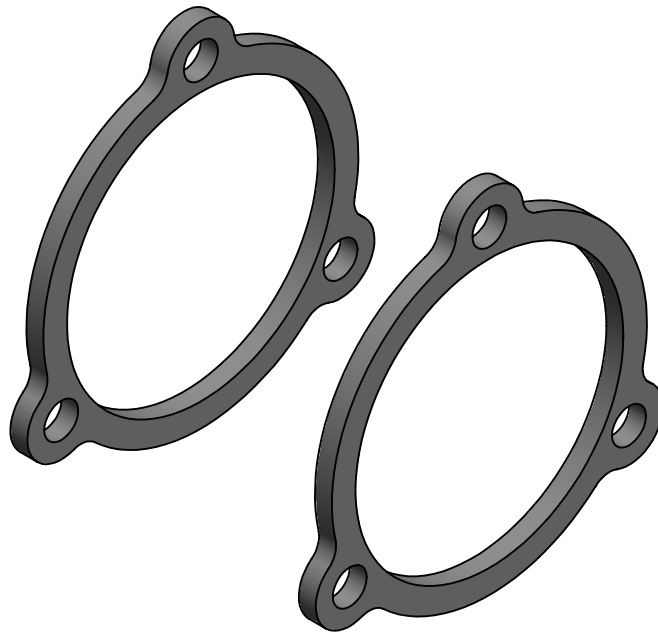


**CLAYTON OFF ROAD
COR-1120100
JEEP UNIT BEARING SPACER (1984-2006, TJ/LJ/XJ/ZJ)**



NOTES: This product may require general welding, fabrication and automotive mechanic skills. Welding should only be done by a competent welder. Clayton Off Road implies no guarantees or warranties and is not liable for improper installation. Some grinding and fitment may be required when installing this product. Every vehicle varies slightly and some fabrication may be required. For more information please visit our website.

Step 1: Clean knuckle for welding.

Step 2: Bolt unit bearing in with spacer installed.

Step 3: Make sure that the shoulder on the unit bearing extends into the knuckle to align the spacer

Step 4: Tack weld spacer in 3 places next to bolt holes.

Step 5: Remove unit bearing.

Step 6: Pre-heat the knuckle around the 3 bolt holes to about 400 to 500 degrees.

Step 7: Make 6 1/2" to 3/4" welds on the sides of the 3 bolt holes.

Step 8: Let the knuckle cool.

Step 9: Paint unit bearing spacer and knuckle.

Step 10: Install unit bearing.

