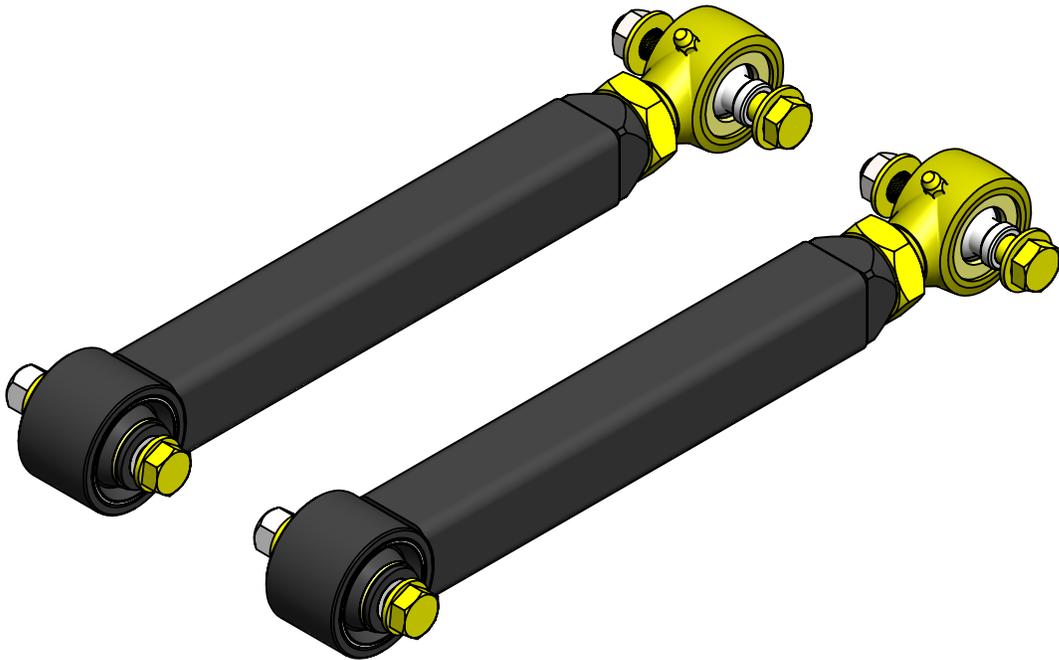


**Clayton Off Road
COR-1800102
Jeep Short Rear Upper Control Arms (1993-2006, TJ/LJ/ZJ)**



NOTES: This product may require general welding, fabrication and automotive mechanic skills. Welding should only be done by a competent welder. Clayton Off Road implies no guarantees or warranties and is not liable for improper installation. Some grinding and fitment may be required when installing this product. Every vehicle varies slightly and some fabrication may be required. For more information please visit our website.

Refer to pictures below.

Step 1: Support axle from rotating, a floor or bottle jack works well.

Step 2: Remove old control arms.

Step 3: All 4 control arm mounting locations need to be drilled out to 1/2" diameter.

Step 4: Set pinion angle desired pinion angle by adjusting the height of the jack.

Step 5: Install arms with adjuster at frame side.

Step 6: 1/2"-20 bolt is used at the Johnny Joint end. M12 x 1.75 bolts is used at the bushing end.

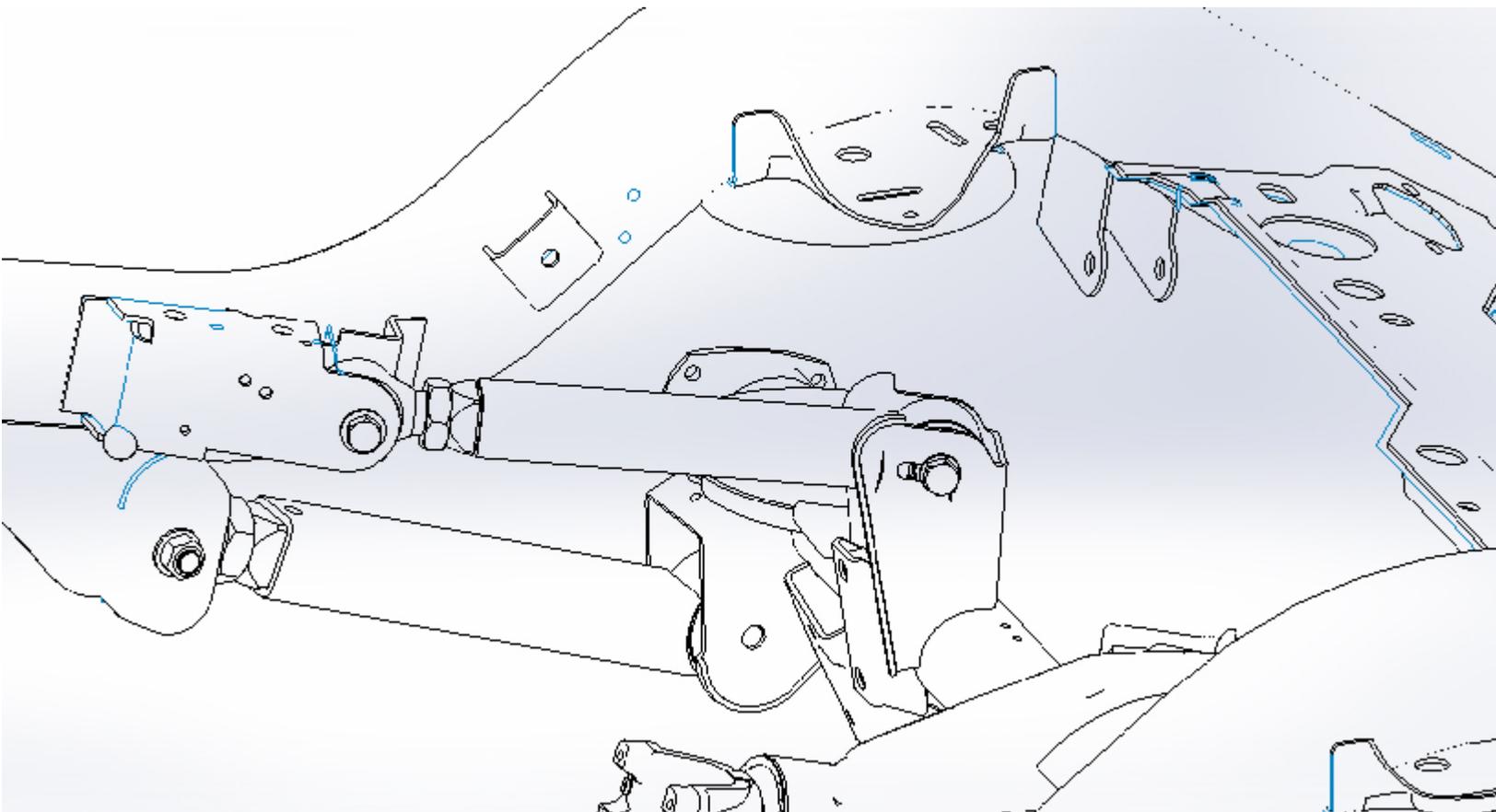
Step 7: Adjust control arm to length so that bolts can easily be installed at axle end.

Step 8: Remove jack, and pinion angle.

Step 9: Torque all bolts to 90 ft-lb.

Step 10: Tighten jam nut using a 1-7/16" wrench.

Step 11: Make sure Johnny Joint at axle side is centered in bracket.



Refer to drawing below for minimum and maximum lengths.

