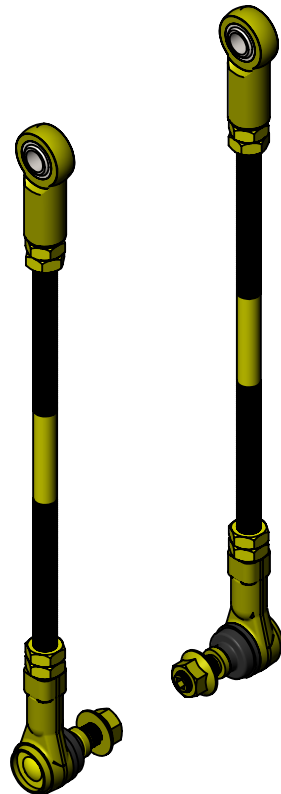


**Clayton Off Road  
COR-5110110  
Jeep Gladiator Adjustable Rear Sway Bar End Links (2020 & Up, JT)**



NOTES: This product may require general welding, fabrication and automotive mechanic skills. Welding should only be done by a competent welder. Clayton Off Road implies no guarantees or warranties and is not liable for improper installation. Some grinding and fitment may be required when installing this product. Every vehicle varies slightly and some fabrication may be required.

For more information please visit our website.

Refer to pictures below.

Step 1: Remove old sway bar end links.

Step 2: Make sure vehicle is at ride height.

Step 3: Refer to the spread sheet below to determine how much to cut from each end of threaded rod.

Step 4: Cut threaded rod.

Step 5: Deburr end of threaded rod.

Step 6: Install two jam nuts on each end of rod.

Step 7: It maybe necessary to lock the 2 jam nuts against each other to thread rod end on.

Step 8: The rod ends with no studs in it goes on the top, Use a aluminum spacer on each side of this rod end.

Step 9: Install sway bar links with the studs facing out.

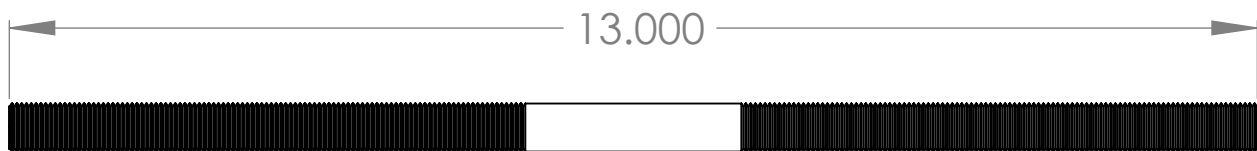
Step 10: Make sure all rod ends are centered.

Step 11: Torque all nuts, bolts and jam nuts to 60 ft-lb.

Step 12: Cycle the suspension through its full travel, check for binding and adjust rod length if needed.

Step 13: Do not exceed maximum length.

Step 14: Make sure to keep at least 3/4" of thread engagement with rod end.



<b>Lift Height &gt;</b>	<b>Stock</b>	<b>2.5" Lift</b>		<b>3.5" Lift</b>		<b>4.5" Lift</b>	
<b>Suspension Component</b>		Center Length	Cut Each End	Center Length	Cut Each End	Center Length	Cut Each End
<b>JK Front Sway Bar Link</b>	5.250	9.250	2.938	10.250	2.438	11.250	1.938
<b>JK Rear Sway Bar Link</b>	8.750	11.750	1.656	12.750	1.188	13.750	0.688
<b>JL Front Sway Bar Link</b>	5.063	9.063	3.000	10.063	2.531		
<b>JL Rear Sway Bar Link</b>	8.750	11.750	1.656	12.750	1.188		
<b>JT Front Sway Bar Link</b>	5.063	8.063	3.500	9.063	3.031		
<b>JT Rear Sway Bar Link</b>	10.625	13.625	0.719	14.625	0.250		

Refer to drawing below for minimum and maximum lengths.

